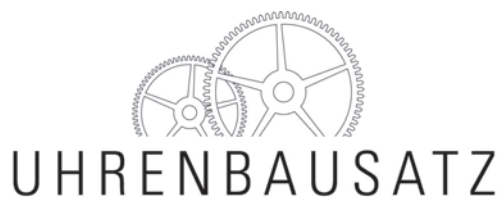


THE ASSEMBLY OF THE DAY & NIGHT DISPLAY



Mechanica M1 Day & Night - Limited Edition -

Supplementary assembly instructions for "The clock book"

The Mechanica M1 Day & Night is an exclusive model limited to 50 pieces. Due to the additional components, the assembly differs from "The clock book" in certain places. Therefore, please refer to the supplementary assembly instructions.

As the case of your Mechanica M1 Day & Night is already fully assembled, please begin the assembly process on page 27 of "The clock book" with the chapter "Installing the Pendulum Cock, Case Pillars and Cable Pillar." The installation of the pendulum scale as well as mounting the case should also be carried out as described in the manual.

Day & Night Modul

Parts

Zip bag 1

Compartment 11

- ✓ Day & Night intermediate wheel pillar
- ✓ Cylinder head screws M2x4
- ✓ Day & Night intermediate wheel
- ✓ Countersunk screw M1,4 x 3

Zip bag 2

Compartment 11

- ✓ Day & Night wheel/disc pillar
- ✓ Cylinder head screw M2 x 4
- ✓ Day & Night wheel/disc

THE ASSEMBLY OF THE DAY & NIGHT DISPLAY

Parts from zip bag 1 and 2, compartment 11 and compartment 24

Please assemble your Mechanica M1 Day & night as described in the book. The first difference can be found on page 47 of the book.

It should be noted here that the following pillars are screwed in the correct positions from the inside (see figure 1):

1. Intermediate wheel pillar with cylinder-head screw M2 x 4 *Comp. 24*
2. Day & Night intermediate wheel pillar with cylinder-head screw M2 x 4 *Zip bag 1, comp. 11*
3. Day & Night wheel/disc pillar with cylinder-head screw M2 x 4 *Zip bag 2, comp. 11*

Achtung:

The pillars look very similar, please pay close attention to the correct placement. The second pillar features a circumferential groove for identification purposes.

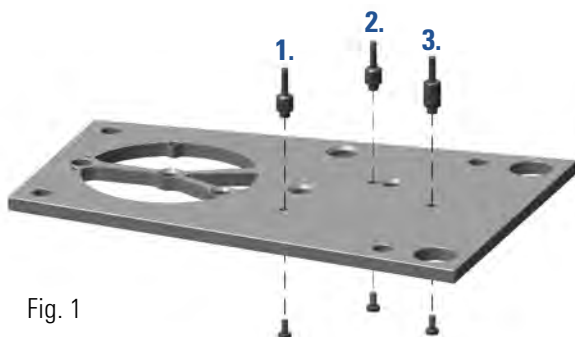


Fig. 1

Now follow the assembly instructions in "The clock book" up to page 52, „Assembling the motion work“. It is important here that the canon pinion with counter weight (1.), are mounted first and then the intermediate wheel (2.) with the cylinder head screw M1,4 x 4 and at least the Day & Night intermediate wheel (3.) with the cylinder head screw M1,4 x 3 (see figure 2).

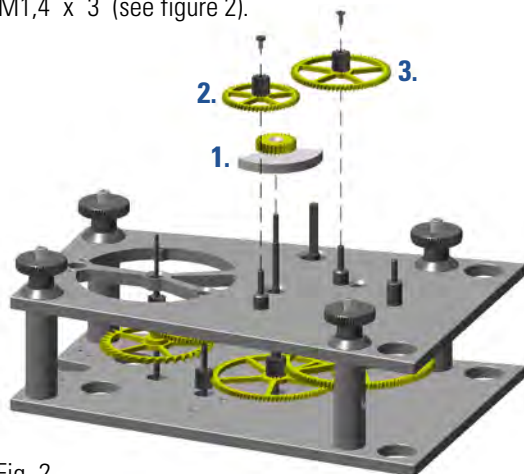


Fig. 2

Now follow the normal assembly instructions again from the point "Adjusting the minute hand" on page 53 to page 63.

THE ASSEMBLY OF THE DAY & NIGHT DISPLAY

Before the “Fitting the standard Dial,” the remaining components of the motion work and the Day & Night module must now be assembled.

Please proceed in the following order:

1. Fitting the hour wheel with hour wheel pipe (see figure 3)

Compartment 24

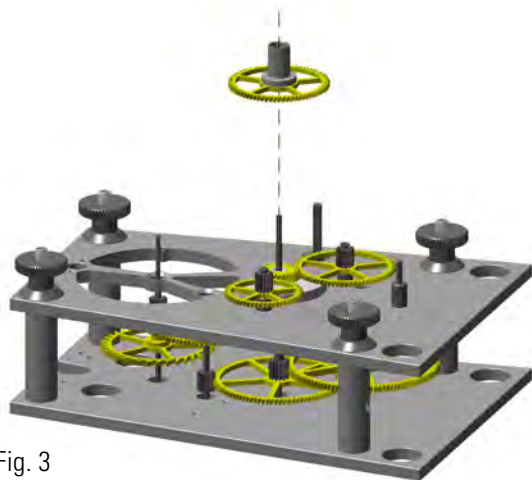


Fig. 3

2. Fitting the Day & Night wheel/disc (see figure 4)

Compartment 11

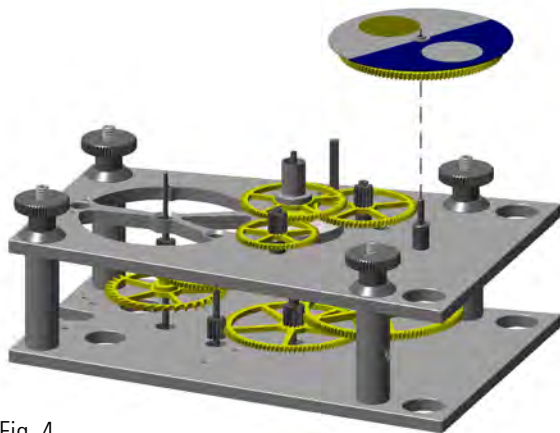


Fig. 4

Please continue on page 63 of the instructions, but with the numbered special Day & Night dial, go to page 66.

THE ASSEMBLY OF THE DAY & NIGHT DISPLAY

Aligning the hands

Once all hands have been installed as described in the manual, they should be synchronized with the Day & Night display.

Please proceed as follows:

Set the seconds hand according to the instructions on page 66 of the manual. Then rotate the minute hand clockwise until the Day & Night wheel displays either the fully centered moon or the fully centered sun. Now set the minute hand to the exact full hour position. Hold the minute hand in place and rotate the hour hand to the "12 o'clock / 24 o'clock" position accordingly. The hour hand is now synchronized with the Day & Night display.

You can call us on weekdays between 9.00 am
and 4.00 pm on

+49 (0)89 / 8955 806-20